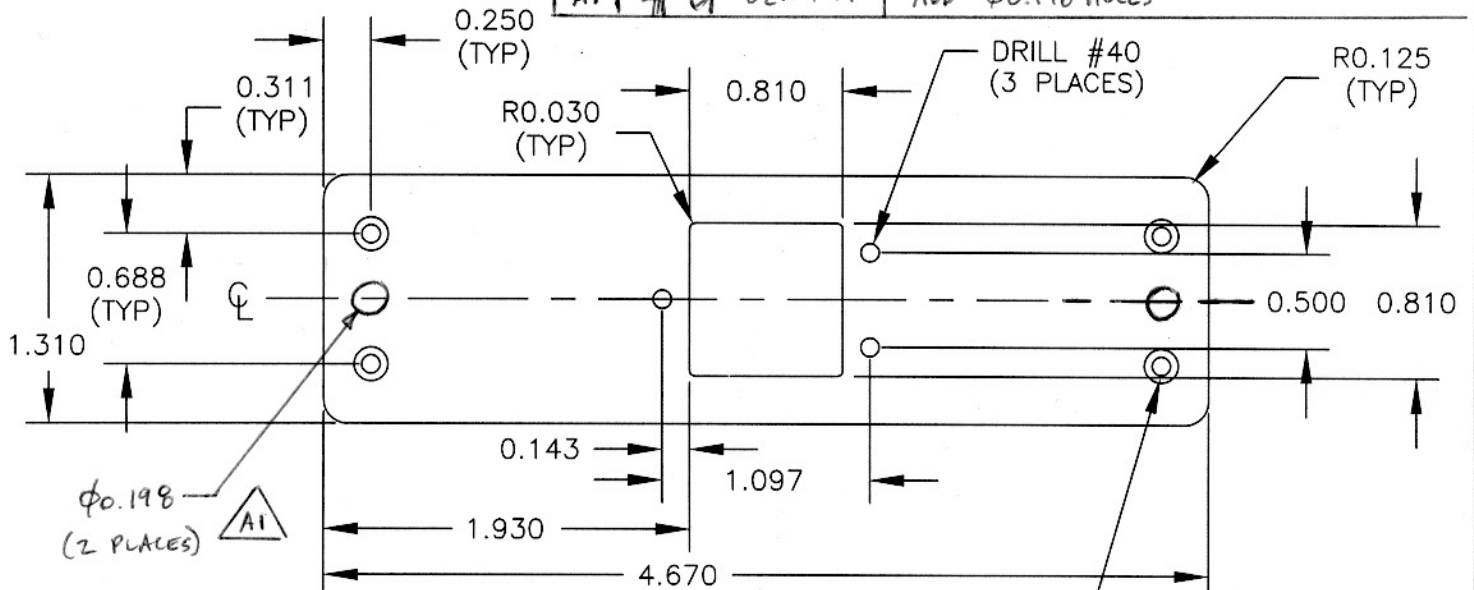
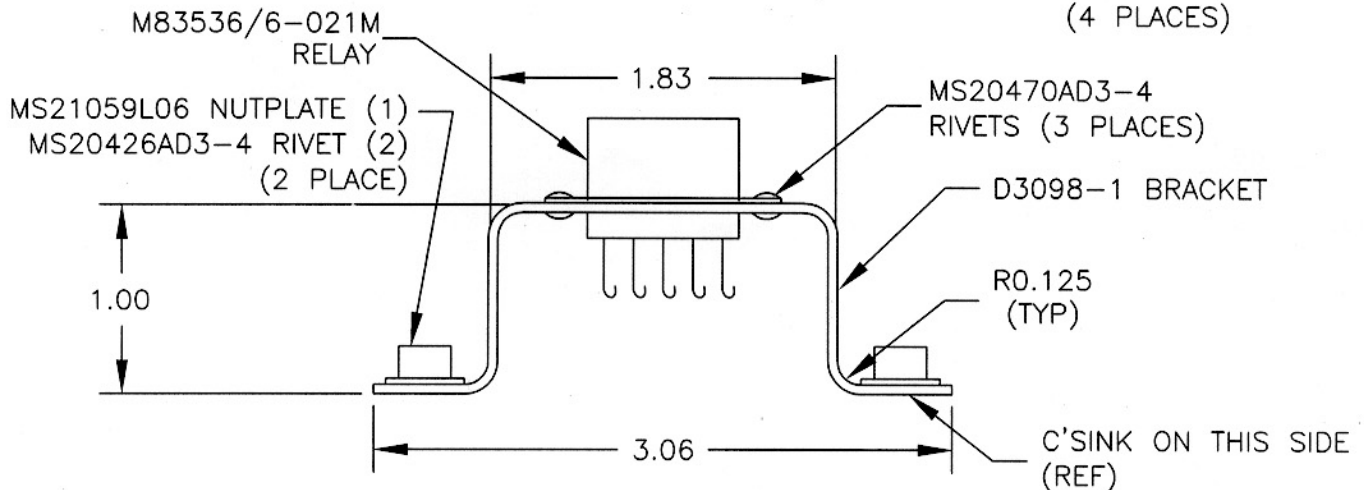


DART

DESIGN #	DRAWN BY UP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3098	REV. A SHEET 1 OF 1
DATE 02.03.20		TITLE RELAY ASSEMBLY	SCALE 1:1
A	02.03.20	NEW ISSUE	
AI	# UP 02.04.17	ADD $\phi 0.198$ HOLES	



D3098-1 FLAT PATTERN



D3098-1 BEND DETAIL /
D3098-041 RELAY ASSEMBLY

D3098-1 NOTES

- 1) MATERIAL: 6061-T6 (QQ-A-250/11), 0.050 THICK
or 2024-T3 (QQ-A-250/4), 0.050 THICK
- 2) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 3) FINISH: ACID ETCH & ALODINE PER DART QSI 005 4.1
POWDER COAT BLACK SANDTEX (4.3.5.7) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTES
- 5) ALL DIMENSIONS ARE IN INCHES

RELEASED
02 03 22

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